

Receiving Report

Date: 11/2/9
 Supplier: MAR-Mex

Batch No: M116856
 Dart P/O: 13354

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☒
 Work Order 11/2/9

Discrepancies						Comments
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 11/2/9
 Date [Signature]
 Received/Costing [Signature]
 Initial [Signature]

Location _____



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PACKING SLIP

PAGE...: 1
Order : 15857
Date...: 02/08/2011

SOLD TO: _____

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO: _____

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	13354	
	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
01	40 /FT	Fax all papers to Linda Lacelle 613-632-1053 rev: 01/11 GD STAINLESS SEAMLESS PIPE SA312 SMLS PIPE 316L S40 3/8 A312 SPS .375 .091 40S 316L Tariff Number: 7304. HT#.....: YT081162 Total...	2 2	40/FT 40/FT	
02	12 /FT	ALUMINUM SMLS TUBE ATS 1.000 .049 D6061 Tariff Number: 7608.20.00.90 HT#.....: F00008894 Total...	1 1	12/FT 12/FT	

No. of Bdl's/Pieces

2 / 0

Total Weight.....:

25

Customers.: _____



A Marmon Distribution Services/Berkshire Hathaway Company



SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

MILL TEST CERTIFICATE

ISO9001:2000 ;PED CERTIFICATE (Certificate No.:QAC0021058 /A)

DATE OF ISSUE: 2009/4/26

CUSTOMER:MARMON/KEYSTONE CANADA INC.						CERTIFICATE NO. :2009-3-3-A-3					
P.O.NO.: MN6215						ORDER NO. :2009-3-003-A					
COMMODITY: STAINLESS STEEL SEAMLESS COLD FINISHED PIPE.						GRADE : ASTM A312-06 <u>TP316/316L</u>					
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.						HEAT NO. :YT081162					
CHEMICAL CONTENTS (WT%)											
ELEMENTS		C	Mn	P	S	Si	Ni	Cr	Mo		
SPECIFICATION		≤0.035	≤2.00	≤0.045	≤0.030	≤1.00	10.0~14.0	16.0~18.0	2.00~3.00		
RESULTS (PRODUCT)		0.027	0.90	0.038	0.003	0.36	11.09	16.64	2.07		
PHYSICAL PROPERTIES											
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLATTENING TEST	HARDNESS HRB ≤90	EDDY CURRENT TEST TO E426 (100%)
NPS	W.T (SCH)	Length (feet)									
3/8"	40S	20	09-2-48	10	52	320	635	58.5	OK	75	OK (DRILLED HOLE)
REMARKS:						1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT					
AS PER ASTM A312/ASME SA312-06						2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.					
WALL THICKNESS TOLERANCE AS PER ASTM A312-06						SHANGHAI CRYSTAL PALACE PIPE CO.,LTD					
IN COMPLIANCE TO NACE MR0175-2002											
IC TEST TO ASTM A262 PRACTICE E											
SOLUTION HEAT TREATMENT :1050°C X 1.5m/min											
NO WELD REPAIR WAS PERFORMED											
FREE FROM MERCURY CONTAMINATION						MANAGER OF QUALITY ASSURANCE DEPARTMENT					
COUNTRY OF ORIGIN: CHINA											
MILL TEST CERTIFICATE TO EN 10204/3.1											
INVOICE NO: YK-09-04-37											

Q.C. Reviewed
28 06/15/09

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-11487-4		CUSTOMER PART NUMBER: AT/1..049/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 206123	LINE ITEM: 004	SHIP DATE: 08/05/2010	KAISER LOT NUMBER: F00008894	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 1842.000 LB	QUANTITY: 890.000 PCS	B/L NUMBER: 205351	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEystone CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA			SOLD TO: MARMON/KEystone CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% IACS	BEND
F00008894	0001	1	47.0	41.4	23.0	N/A	N/A	N/A
F00008894	0002	1	47.9	44.4	19.5	N/A	N/A	N/A
F00008894	0003	1	45.9	42.4	16.5	N/A	N/A	N/A
F00008894	0004	1	47.4	42.2	18.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68392	.60	.34	.22	.05	.95	.10	.08	.02	.00	.00	.00	.01	.02
D68294	.61	.32	.20	.05	.92	.08	.05	.02	.00	.00	.00	.00	.02
D68290	.62	.32	.23	.05	1.00	.08	.05	.02	.00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007779

Kaiser Order Number: 206123

Line Item: 004

Page 1 of 2

ATS 1.000 .049 D6061 T6

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

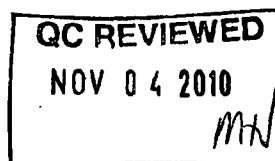
Applicable Requirements:

Description: MADE IN USA
OD: 1.000"; Wall: 0.049"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

S
WLOZHI



CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Nathaniel Stevens

Plant Serial: 00007779

Kaiser Order Number: 206123

Line Item: 004



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO13354

Purchase Order Date 1/25/11

PO Print Date 2/11/11

Page Number 1 of 3

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name
Vendor Phone 800 361 8142
Vendor Fax 450 641 4357
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6T0.500W.058	6061-T6 RD Tube .500 x.058W	1/28/11 Yes	204.00 f	TST ground	\$2.2000	\$448.80
		Special Inst:	MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8				
2	M6061T6T1.000W.188	6061T6 RD TUBE 1.00 X .188W	1/28/11 Yes	24.00 f	TST ground	\$3.4500	\$82.80
		Special Inst:	MATERIAL AS ABOVE				
3	M6061T6T0.375W.049	6061-T6 RD Tube .375 x.049W	1/28/11 Yes	24.00 f	TST ground	\$1.5500	\$37.20
		Special Inst:	MATERIAL AS ABOVE				

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

1/25/11



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO13354

Purchase Order Date 1/25/11

PO Print Date 2/11/11

Page Number 2 of 3

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone 800 361 8142

Vendor Fax 450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

4	M6061T6T0.625W.065	6061-T6 RD Tube .625 x.065W	1/28/11	48.00	TST ground	\$2.9500	\$141.60
			Yes	f			
		Special Inst:	MATREIAL AS ABOVE				
5	M6061T6T1.000W.049	6061T6 RD TUBE 1.00 x .049w	2/04/11	12.00	TST ground	\$2.4000	\$28.80
			Yes	f			
		Special Inst:	MATREIAL AS ABOVE				
6	M6061T6T1.000W065	6061T6 RD TUBE 1.00 x .065w	1/28/11	60.00	TST ground	\$3.2500	\$195.00
			Yes	f			
		Special Inst:	MATREIAL AS ABOVE				
7	M304TR0.500W.035	304 RD Tube .500 x .035W	1/28/11	100.00	TST ground	\$0.9800	\$98.00
			Yes	f			
		Special Inst:	MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269				
8	M304TR0.750W.049	304 RD Tube .750 x .049W	1/28/11	40.00	TST ground	\$1.5000	\$60.00
			Yes	f			
		Special Inst:	MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269				

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

1/25/11



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO13354

Purchase Order Date 1/25/11

PO Print Date 2/11/11

Page Number 3 of 3

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

9	M304TR0.675W.091	304 RD Tube .675 x .091W	2/04/11	40.00	TST ground	\$2.8500	\$114.00
			Yes	f			

Special Inst: MATERIAL: AISI 304/316 SS
SEAMLESS ROUND TUBING
AS PER ASTM A213 OR ASME
SA213 OR ASTM A269
316L SEAMLESS (3/8 SCHEDULE
40) REF. DWG D2282

PO Total:

\$1,206.20

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

REFERENCE ONLY

Change Nbr: 1

Change Date: 1/25/11

CL

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable


Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

PAGE.: 1

 290 Chemin du Tremblay Boucherville J4B 5X9
 TEL (514) 527 9153 FAX (450) 641 4357

 Shipping date..... 02/08/2011
 Name of Carrier.... TST OVERLAND #222212
 F.O.B..... BOUCHERVILLE

FORMULE COMBINÉE ET ABREGÉE DE CONNAISSANCEMENT SIMPLE - CONTRAT D'EXPÉDITION DE MESSAGERIES.
 ADOPTÉE PAR LES CHEMINS DE FER CANADIENS (Canadian Freight Classification) et pouvant être obtenue à toute
 agence de gare et havon FER QUI ASSURE LE TRANSPORT DES MARCHANDISES ET DES MESSAGERIES ET QUI
 SONT SOUS LA JURIDICTION DE LA COMMISSION CONSIGNEES A CANADIENNE DES TRANSPORTS. ENVOI A LA
 DEMANDE DE L'EXPÉDITEUR.

Il est convenu entre tout voiturier chargé du transport d'aucune partie ou du tout desdites marchandises sur une partie quelconque
 du parcours à destination, et tout intéressé dans une partie ou toutes lesdites marchandises que tout service exécuté ci-dessus est sujet à
 toutes les conditions (qui sont par les présentes incorporées par renvoi au présent et ont la même force et le même effet que si elles
 étaient entièrement et spécifiquement citées au long dans ce document.)

1. approuvée par la Commission des Transports du Canada, suivant l'ordonnance générale numéro T-5 du 1er février 1965,
 décrétant sur demande, lorsque lesdites marchandises soient transportées par une compagnie de chemins de fer ou
2. stipulée dans la formule de connaissance citée dans, ou imposée par les tarifs applicables, classification ou règlements
 s'appliquant aux services des chemins de fer, lorsque lesdites marchandises sont transportées par route; ou
3. stipulée dans la formule de connaissance ou service de règlement adopté par l'arrêté en conseil 986-79 du 4 Avril 1979, lorsque
 lesdites marchandises proviennent du Québec, sont transportées par route;
4. stipulée dans la formule du Contrat d'Expédition Messageries approuvée par la Commission des Chemins de Fer du Canada par
 l'ordonnance numéro T-43 du 18 septembre 1967 telle que citée dans la Classification (Express Traffic Association Tariff 100) en
 vigueur à la date ci-dessus, lorsque les marchandises sont transportées par voiturier express soumis à la juridiction de ladite
 Commission; et étant adoptées par le voiturier et acceptées prior int-mains ainsi que pour ses délégués.

Destiné à:

 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY
 RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE CANADIAN TRANSPORT
 COMMISSION ISSUED AT SHIPPER'S REQUEST.

It is mutually agreed, as to each carrier of all or any of said goods from all or any portion of said route to destination, and as to
 each party at any time interested in all or any of said goods, that every service to be performed hereunder shall be subjected to all
 the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were fully
 and specifically set forth herein).

1. approved by the board of transport commission for Canada by General Order No. T-5, dated February 1, 1965 set forth in the
 Canadian Freight Classification and also available at all railway agency stations and freight offices upon request, when said
 goods are carried by rail carrier or
2. of the bill of lading set forth in or prescribed by the relevant tariff, classification, statutes and regulations motor carrier's
 services when said goods are carried by a motor carrier; or
3. of the bill of lading form prescribed by the regulations adopted by the order-in-council #986-79 dated April 4, 1979
4. of the Shipping Contract approved by the Board of Transport Commission for Canada by General Order No. T-43 dated
 September 18, 1967 and set forth in Express Traffic Association Tariff 100 in effect on the date hereof, when said goods are
 carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed to by the shipper and accepted
 for himself and his assigns.

Telephone..... 613 632 5200

Customer order.: 13354

Description du chargement et marques spéciales/Description of shipments and special marks	Poids/Weight	Pièces/PCS	Si les frais sont payables d'avance cocher ou tamper ici: / If charges are to be prepaid write or stamp here:
→ Fax all papers to Linda Lacelle 613-632-1053 rev:01/11 GD			Collect
01-STAINLESS SEAMLESS PIPE SA312 SMLS PIPE 316L \$40 3/8 A312 SPS .375 .091 40S 316L 02/08/2011 40 FT YK Country of Origin: CAN HT#: YT081162		22.8	Reçu/Received \$
02-ALUMINUM SMLS TUBE ATS 1.000 .049 D6061 02/08/2011 12 FT RM Country of Origin: CAN HT#: F00008894		2.0	Doit être créditée aux fins sur les biens ci-contre.
			Agent ou caissier/Agent or Cashier
			Par/Per.
			A l'usage du voiturier/For carrier's use
			Avances et au delà/ Advance and or beyond \$
			Divers/ Misc. \$
			Suppl. Pièce / Suppl. Piece \$
			Suppl. Valeur / Suppl. Value \$
			Total/Total \$
			L'expéditeur inscrit le montant (P.S.L.)
			Montant/Amount \$
			Frais/Fee \$
			Total/Total \$
Bdls/Pieces 2 + 0 - 2	Nombre de pièces à grandes dimensions / Number of extra large pieces.	Poids total/ Total weight 25 LB	Valuation/Valuation
Si le tarif l'exige indiquer le volume total. / Where required by tariff shipper must complete the following. Dimensions/ Dimensions Volume (pié cubes)/ Total cubic feet Poids taxe/ Dimensional weight			Numéro du conn/Order number 15857
Expéditeur/ Shipper		Agent/ Transport	Signature du client/Customer



Services de distribution Marmon/ La société Berkshire Hathaway


Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

 290 Chemin du Tremblay
 Boucherville QU CAN J4B 5X9
 TEL. 514/527-9153
 FAX. 450/641-4357

PACKING SLIP

 PAGE... 1
 Order : 15857
 Date... 02/08/2011

SOLD TO:

 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	13354	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	Fax all papers to Linda Lacelle 613-632-1053 rev: 01/11 GD STAINLESS SEAMLESS PIPE SA312 SMLS PIPE 316L S40 3/8 A312 SPS .375 .091 40S 316L Tariff Number: 7304. HT#.....: YT081162 Total...	2 2	40/FT 40/FT		
02	ALUMINUM SMLS TUBE ATS 1.000 .049 D6061 Tariff Number: 7608.20.00.90 HT#.....: F00008894 Total...	1 1	12/FT 12/FT		

No. of Bdls/Pieces

2 / 0

Total Weight.....:

25

Customers.:



A Marmon Distribution Services/Berkshire Hathaway Company



SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

MILL TEST CERTIFICATE

ISO9001:2000 ;PED CERTIFICATE (Certificate No.:QAC0021058 /A)

DATE OF ISSUE: 2009/4/26

CUSTOMER:MARMON/KEYSTONE CANADA INC.						CERTIFICATE NO.:2009-3-3-A-3					
P.O.NO.: MN6215						ORDER NO.:2009-3-003-A					
COMMODITY: STAINLESS STEEL SEAMLESS COLD FINISHED PIPE.						GRADE: ASTM A312-06 TP316/316L					
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.						HEAT NO.: YT081162					
CHEMICAL CONTENTS (WT%)											
ELEMENTS		C	Mn	P	S	Si	Ni	Cr	Mo		
SPECIFICATION		≤0.035	≤2.00	≤0.045	≤0.030	≤1.00	10.0~14.0	16.0~18.0	2.00~3.00		
RESULTS (PRODUCT)		0.027	0.90	0.038	0.003	0.36	11.09	16.64	2.07		
PHYSICAL PROPERTIES											
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLATTENING TEST	HARDNESS HRB ≤90	EDDY CURRENT TEST TO E426 (100%)
NPS	W.T (SCH)	Length (feet)									
3/8"	40S	20	09-2-48	10	52	320	635	58.5	OK	75	OK (DRILLED HOLE)
REMARKS:						1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT					
AS PER ASTM A312/ASME SA312-06						2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.					
WALL THICKNESS TOLERANCE AS PER ASTM A312-06						SHANGHAI CRYSTAL PALACE PIPE CO.,LTD					
IN COMPLIANCE TO NACE MR0175-2002											
IC TEST TO ASTM A262 PRACTICE E											
SOLUTION HEAT TREATMENT :1050°C X 1.5m/min											
NO WELD REPAIR WAS PERFORMED											
FREE FROM MERCURY CONTAMINATION						MANAGER OF QUALITY ASSURANCE DEPARTMENT					
COUNTRY OF ORIGIN: CHINA											
MILL TEST CERTIFICATE TO EN 10204/3.1											
INVOICE NO: YK-09-04-37											

Q.C. Reviewed
As 06/15/09

KAISER
ALUMINUM
FABRICATED PRODUCTS*Best in Class***CERTIFIED TEST REPORT**
<http://Certs.KaiserAluminum.com>KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-11487-4		CUSTOMER PART NUMBER: AT/1.049/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 206123	LINE ITEM: 004	SHIP DATE: 08/05/2010	KAISER LOT NUMBER: F00008894	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 1842.000 LB	QUANTITY: 890.000 PCS	SA NUMBER: 205351	DIAM/ODAF/THICKS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 32044 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%TACS	BEND
F00008894	0001	1	47.0	41.4	23.0	N/A	N/A	N/A
F00008894	0002	1	47.9	44.4	19.5	N/A	N/A	N/A
F00008894	0003	1	45.9	42.4	16.5	N/A	N/A	N/A
F00008894	0004	1	47.4	42.2	18.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Sn	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68392	.60	.34	.22	.05	.95	.10	.08	.02	.00	.00	.00	.01	.02
D68294	.61	.32	.20	.05	.92	.08	.05	.02	.00	.00	.00	.00	.02
D68290	.62	.32	.23	.05	1.00	.08	.05	.02	.00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007779

Kaiser Order Number: 206123

Line Item: 004

Page 1 of 2

ATS 1.000 .049 D6061 T6

**KAISER
ALUMINUM
FABRICATED PRODUCTS**

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

Applicable Requirements:

Description: MADE IN USA
OD: 1.000"; Wall: 0.049"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

QC REVIEWED
NOV 04 2010
MHJ

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager



Plant Serial: 00007779

Kaiser Order Number: 206123

Line Item: 004



750-1715305 4

Division of TST Solutions L.P.
Une division de TST Solutions L.P.
DUNS No. 2424-8401 (OVID)

P/H Trailer - Unite Cueil

L/H Trailer - Unite Route

15857		13354		2	8	11
Manifest From - Manifest de		Bill of Lading No. - N° Connaissance		Purchase Order No. - N° de Commande		
To - À		Shipper - Expéditeur		Origin	Dest.	C.D.
DART AEROSPACE LTD		MARMON KEYSTONE LTD		MTL	MTL	4
1270 ABERDEEN STREET		290 CHEMIN DU TREMBLAY		.00		
HAWKESBURY, ON K6A 1K7		BOUCHERVILLE, PQ J4B 5X9		Declared Value - Valeur déclarée		
				Type - Genre	%Tir.	%Rem. Page
				STD	0	01

Bill To - Facturer à		O/C Pro No. - N° Facture P/T		M	D - J	Beyond Carrier - Transporteur subs.	S.R.	Amount - Montant
Origin Carrier - Premier Transporteur								

Pieces - Coils	H.M.	Description	Weight - Poids	Rate - Taux	Charges - Frais
2		BDL STAINLESS SEAMLESS PIPE, ALUMINUM SMLS TUBE TUBES EN ACIER /STEEL TUBES RECOUVRIR EN TOUT TEMPS TARP AT ALL TIMES NE PAS UTILISER DE FOURCHES NO FORK LIFTS FUEL SURCHARGE Printed on 02/08/2011 @ 19:17 ** COLLECT **	25		COLLECT
					COLLECT

2	Total Pieces	GST# 144612488	Total Weight	25	Total Charges	COLLECT
	Coils total		Poids total		Frais totaux	

E & OE	Print Last Name	A TransForce Company	Connecting Carrier Please - Protect This Amount	Any loss or damage must be noted on pro bill at time of delivery, otherwise consignee's signature will constitute clear receipt.	C.O.D. Cash or Certified Cheque Only - Driver Collect This Amount
				Toutes pertes ou dommages doivent être notés sur le connaissement au moment de la livraison, autrement la signature du destinataire constituera un reçu final.	Total
					P.S.L. Chèque visé ou argent comptant seulement - à percevoir par le chauffeur

X	Received in Apparent Good Order - Reçu sans Avoir Apparente	Date	Time In	Time Out	Driver - Chauffeur	Signature Copy - Copie de Signature